



Organic Cationic Emulsion Solve 135

Material Safety Data Sheet

Date Issued: 07/18/2007

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: **SOLVE 135**
CHEMICAL TYPE: Polyacrylamide in water-in-oil emulsion
COMPANY: **WaterSolve, LLC, 4964 Starr St. S.E. , Grand Rapids, MI 49546, USA**
For Product information call **616-575-8693**.
EMERGENCY PHONE: For emergency involving spill, leak, fire, exposure or accident call
CHEMTREC: 1-800-424-9300. Outside the USA and Canada call 703-527-3887.

2. COMPOSITION/INFORMATION ON INGREDIENTS

OSHA Regulated Components

Component	CAS NO.	%	OSHA (pel)	AGGIH (TLV)
Petroleum distillate	064742-47-8	20-24	500 ppm 1200mg/m3	(skin)
Hydrotreated light			165ppm (Supplier)	
Alcohols (C10-16)	68002-97-1	2.5-3.5	N/A	N/A
Alcohols ethoxylated (10-14)	68439-50-9	2.5-3.5	N/A	N/A
Alcohols ethoxylated (12-16)	68551-12-2	2.5-3.5	N/A	N/A

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance and odor: White, viscous liquid, hydrocarbon odor
Statement of Hazard: **WARNING!** Causes Skin Irritation; May cause Eye Irritation

Potential Health effects

Effects of exposure:

The acute oral (rat), acute dermal (rabbit) LD50 values are both estimated to be greater than 5,000 mg/kg and greater than 2,000 mg/kg, respectively. The 4 hour inhalation LC50 (rat) value is estimated to be greater than 20 mg/L. Direct contact with this material may cause moderate skin and mild eye irritation. Refer to section 11 for toxicology information on the OSHA regulated components of this product.

4. **FIRST AID MEASURES**

Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Skin Contact:

Remove contaminated clothing and shoes without delay. Wash immediately with plenty of water. Do not reuse contaminated clothing without laundering. Get medical attention if pain or irritation persists after washing or if signs and symptoms of overexposure appear.

Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes.

Inhalation:

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms

5. **FIRE FIGHTING MEASURES**

Suitable Extinguishing Media:

Use water spray, carbon dioxide or dry chemical.

Protective Equipment:

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See MSDS Section 8 (exposure Controls/Personal Protection)

Special Hazards:

Keep containers cool by spraying with water if exposed to fire.

Mechanical/static sensitivity statements:

None

6. **ACCIDENTAL RELEASE MEASURES**

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Personal precautions:

Where exposure level is not known, wear NIOSH approved, positive pressure, self-contained respirator. Where exposure level is known, wear NIOSH approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8, wear impervious boots.

Methods For Cleaning Up:

Products may cause a slip hazard. Spilled material should be absorbed onto an inert material and scooped up. Flush spill area with water. If slipperiness remains apply more dry-sweeping compound.

7. **HANDLING AND STORAGE**

Handling

Precautionary Measures: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling

Special Handling Statements: None

STORAGE

To avoid product degradation and equipment corrosion, do not use iron, copper or aluminum containers or equipment. Flashpoint determinations on materials of this type are required by certain regulations and scientific standards to be performed using a Pensky-Martens type closed cup test method. This method indicates a flash point greater than 93.3C (200F). Although there was no flashpoint detected below 93.3C (200F) by the Pensky-Martens Closed Tester method, some flammable vapors were evolved during the test as evidenced by the enlargement for the test flame. Therefore, caution should be exercised during storage and handling..

Storage Temperature: Store at: 4.4-32.2°C 40-90°F

Reason : Integrity

8. **EXPOSURE CONTROLS/PERSONAL PROTECTION**

Engineering Measures:

Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure.

Respiratory Protection:

Where exposures are below the established exposure limit, no respiratory protection is required. Where exposures exceed the established exposure limit, use respiratory protection recommended for the material and level of exposure.

Eye Protection:

Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing.

Additional Advice :

Food, beverages and tobacco products should not be carried, stored or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

9. **PHYSICAL AND CHEMICAL PROPERTIES**

Appearance and Odor:	White, viscous, opaque liquid; slight hydrocarbon odor
Boiling Point:	Aqueous phase 100 °C; Oil phase 175 °C
Melting Point:	Not available
Vapor Pressure:	Similar to water
Specific Gravity:	~1.0
Vapor Density:	similar to water
% Volatile (By Wt):	~60 - 65
pH:	4-6; (upon dilution in water)

Saturation in Air (% by Vol):	Not applicable
Evaporation Rate:	Similar to water
Solubility in Water:	Limited by viscosity
Volatile Organic Content:	Not available
Flash point:	>93°C 200°F closed cup
Flammable Limits (% by vol):	Not available
Autoignition temp:	Not available
Decomposition temp:	Not available
Odor Threshold	Not available
Partition coefficient (n-octanol/water)	Not available

STABILITY AND REACTIVITY

Stability:	Stable
Conditions to avoid:	None known
Polymerization:	Will not occur
Conditions to Avoid:	None known
Incompatible Materials:	Strong oxidizing agents. This material reacts slowly with iron, copper and aluminum, resulting in corrosion and product degradation.
Hazardous Decomposition Products:	Carbon monoxide (CO) Carbon dioxide Ammonia (NH ₃) Hydrogen chloride Oxides of nitrogen

TOXICOLOGICAL INFORMATION

Toxicological information for the product is found under Section 3.

Toxicological information on the OSHA regulated components of this product is as follows:

Petroleum distillates, hydrotreated light(CAS#64742-47-8) has acute oral (rat) and dermal (rabbit) LD50 values of >5 g/kg and >3.16 g/kg, respectively. Prolonged or repeated skin contact tends to remove skin oils, possibly leading to irritation and dermatitis. Direct contact may cause eye irritation. Overexposure to high vapor concentrations, >~700PPM, are irritating to the eyes and respiratory tract and may cause headaches, dizziness, drowsiness, and other central nervous system effects, including death. In a 90-day oral gavage (rats) study at 100, 500 and 1000 mg/kg, no treatment related mortalities were observed. There were no significant changes in body weights or food consumption in any dose groups. Increased liver weights were observed in male and female rats a 500 and 1000 mg/kg. Increased kidney weights were observed only in male rats at 500 and 1000mg/kg. Testes weights were significantly elevated in male rats at 1000 mg/kg. Kidney effects indicative of light hydrocarbon nephropathy, occurred in male rat kidneys at all dose levels. Histological findings of hepatocellular hypertrophy were seen in the livers of male rats at 1000mg/kg and in female rats at 500 and 1000 mg/kg. All treatment-related effects were reversible within the 4- week recovery period. Observed kidney effects (including light hydrocarbon nephropathy and increased kidney weight) are a unique response by male rats to chronic hydrocarbon exposure, which the U> S >EPA has declared no relevant to humans. High-dose liver effects (including hepatocellular, or enlarged liver cells) are a direct consequence of the sustained high-fat hydrocarbon diet. The No observed Adverse Effect Level (NOAEL) for this study was 1000mg/kg.

Alcohols (c10-16), ethoxylated toxicological properties have not been fully investigated. Based on similar materials, the acute oral (rat) LD50 is estimated to range from 1600-2500 mg/kg and the acute dermal (rabbit) LD50 value is estimated to be >2000mg/kg. Similar materials produced severe eye irritation and moderate skin irritation in studies with rabbits.

C12-14 alcohol ethoxylated toxicological properties have not been fully investigated. The oral LD50 (rat) of this mixture is expected to be consistent with the chemical family of ethoxylated alcohol surfactants and range from 1.6 to 2.5 g/kg. The acute dermal (rabbit) LD50 value is estimated to be >2.0 g/kg. One expected component of this mixture was severely irritating to rabbits eyes (undiluted, Draize score=60). This mixture is expected to be moderately irritating to skin, based on data reported for C9-C11 6EO: (primary irritation index) PII=5.3/8.

Alcohols (c12-16), ethoxylated toxicological properties have not been fully investigated. Based on similar materials, the acute oral (rat) LD50 is estimated to range from 1600-2500 mg/kg and the acute dermal (rabbit) LD50 value is estimated to be >2000 mg/kg. Similar materials produced severe eye irritation and moderate skin irritation in studies with rabbits.

12. ECOLOGICAL INFORMATION LC 50

This is not classified as dangerous for the environment. The effects on aquatic organisms are due to an external (non-systemic) mode of action, and are significantly reduce (by a factor of 7-20) within 30 minutes due to binding of the product to dissolved organic and inorganic sorbents such as clays and silts. Acute toxicity tests conducted on the polymer using environmentally representative water gave the following results:

Algae Test Results

Test: growth inhibition (OECD 201)

Due to the cationicity of the polymer, an algae growth inhibition test is not appropriate.

Zebra Fish (Brachydanio rerio) 96 hr LC 50 >1-10 mg/l

Water Flea (Daphnia magna) 48hr EC 50 >10-100 mg/l

DEGRADATION

Test: CO2 Evolution: Modified Sturm (OECD 301B)

Duration: 28 day <70%

The polymeric ingredient is not readily biodegradable, but degradable by hydrolysis. The large polymer size is incompatible with transport across biological membranes and diffusion; the bioconcentration factor is therefore considered to be zero.

13. DISPOSAL CONSIDERATIONS

WaterSolve, LLC encourages the recycle, recovery and reuse of materials, where permitted, as an alternative to disposal as a waste. WaterSolve, LLC recommends that organic materials classified as hazardous waste according to the relevant local or national regulations be disposed of by thermal treatment or incineration at approved facilities. All local and national regulations should be followed.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

USDOT

Proper Shipping Name: Not applicable/Not regulated

Hazardous Substances: Not applicable

TRANSPORT CANADA

Proper Shipping Name: Not applicable/Not regulated

ICAO/IATA

Proper Shipping name: Not applicable/Not regulated

Packing instructions/maximum net quantity per package:

Passenger Aircraft:

Cargo Aircraft:

IMO

Proper shipping name: Not applicable/Not regulated

15. REGULATORY INFORMATION

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and this Material Safety Data Sheet contains all the information required by the Controlled Products Regulations.

WHMIS CLASSIFICATION:

Class D2B Toxic

INVENTORY INFORMATION

USA : All components of this product are included on the TSCA Chemical Inventory or are not required to be listed on the TSCA Chemical I inventory.

Canada: All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL

European Union (EU): All components of this product are included on the European Inventory of Existing Chemical Substances (EINECS) or are not required to be listed on EINECS.

Australia: All components of this product are included in the Australian Inventory of Chemical Substances(AICA).

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese Inventory.

Japan: All components of this product are included on the Japanese (ENCS) inventory or are not required to be listed on the Japanese Inventory.

Korea: All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory

Philippines: All components of this product are included on the Philippine (PICCS) inventory or are not required to be listed on the Philippine inventory.

16. **OTHER INFORMATION**

NFPA HAZARD RATING (National Fire Protection Association)

Health 2- Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

Fire 1 – Materials that must be preheated before ignition can occur.

Reactivity 0 –Materials that in themselves are normally stable, even under fire exposure conditions.

REASON FOR ISSUE: New Format

This information is for the specific material described only and may not be valid if the material is used in combination with any other materials or in any process. The user is responsible to determine the completeness of the information and suitability for the user's own particular use. The knowledge and belief of WaterSolve, LLC, the information is accurate and reliable as of the date indicated but WaterSolve, LLC makes no express or implied warranty of merchantability for the material or the information. WaterSolve, LLC makes no express or implied warranty of fitness for a purpose for the material or for the information. WaterSolve, LLC does not assume any legal responsibility for same, nor do we give permission, inducement, or recommendation to practice any patented invention without a license. It is offered solely for your consideration, investigation, and verification. Before using any product, read its label.